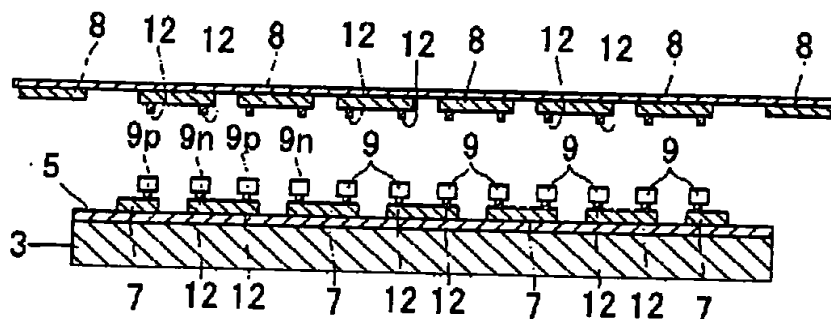
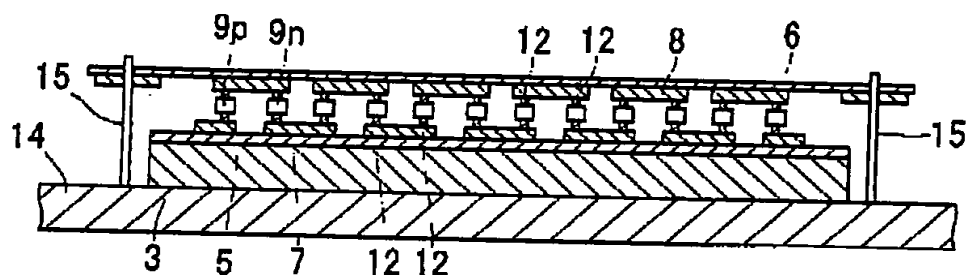


FIG. 1

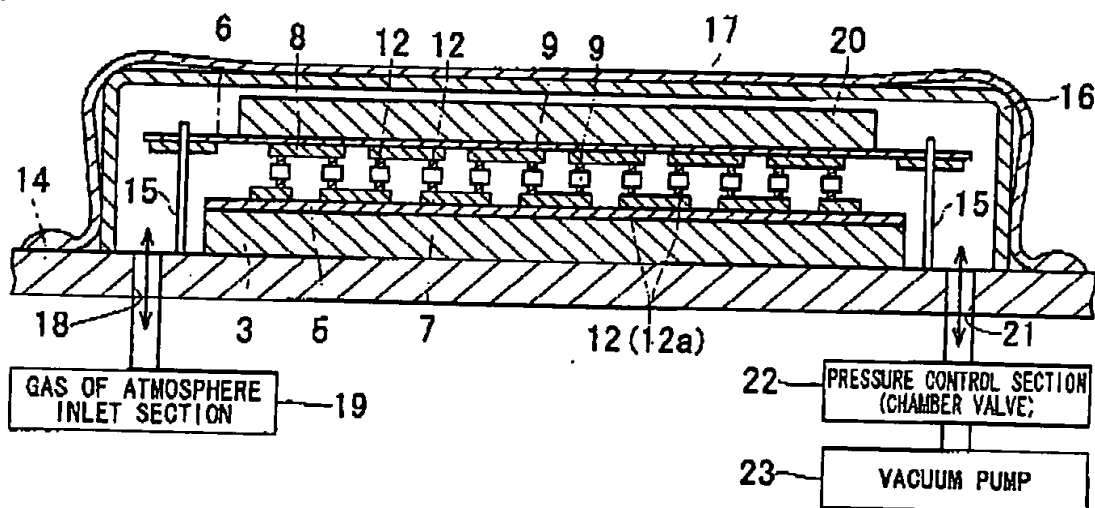
(a)



(b)



(c)



(d)

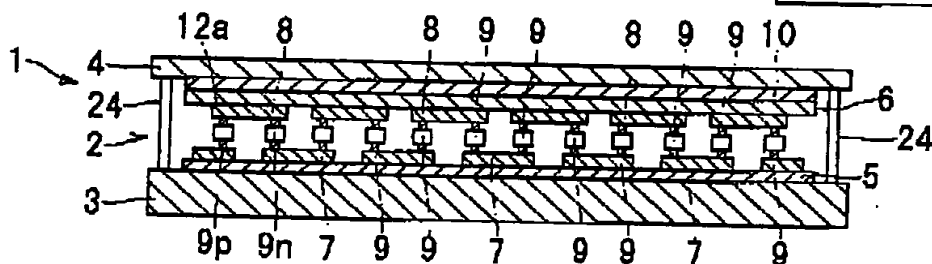


FIG. 2

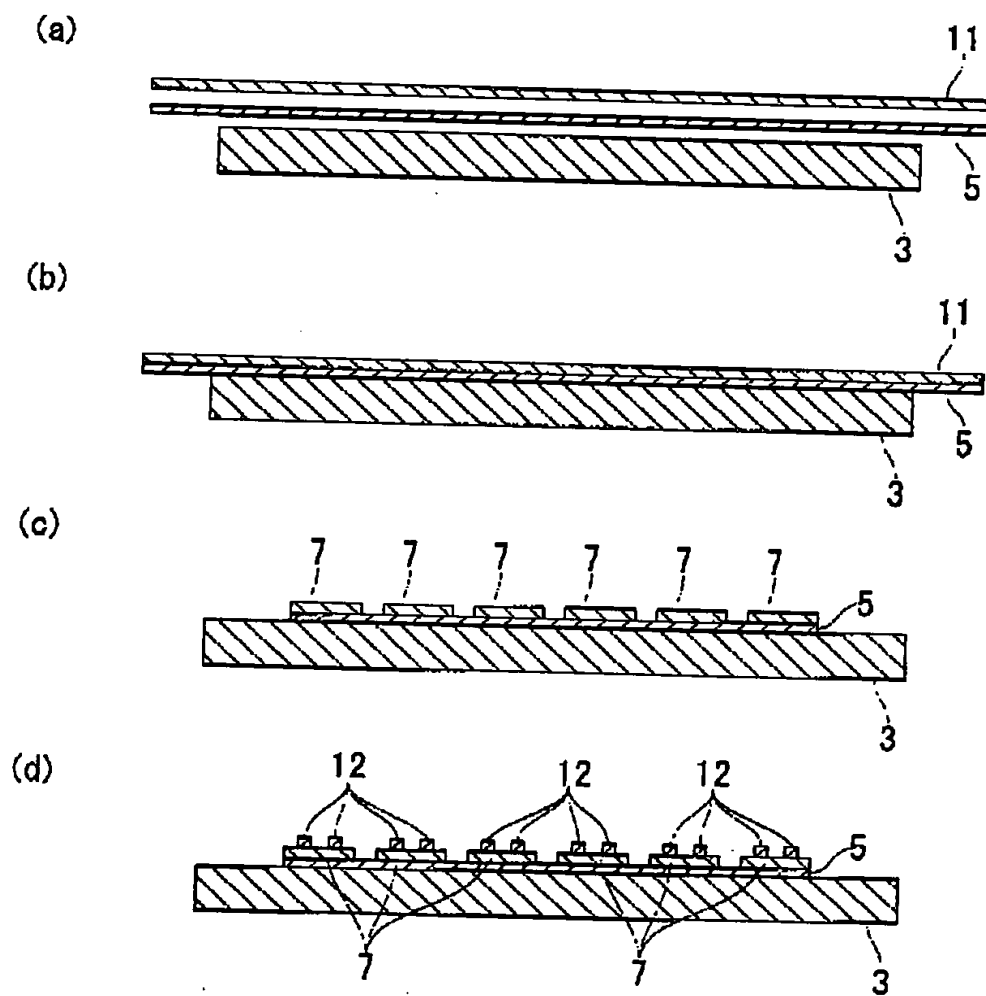
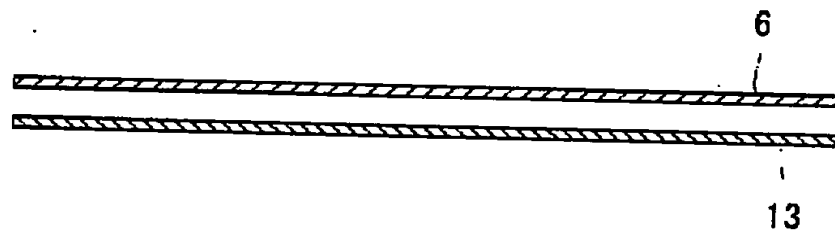
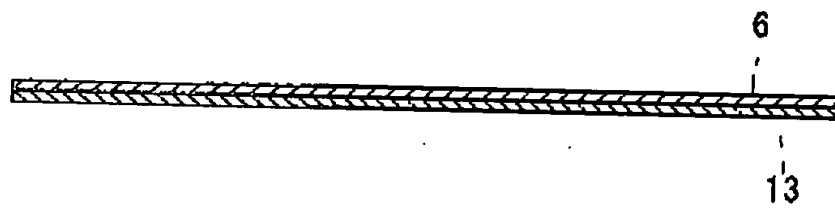


FIG. 3

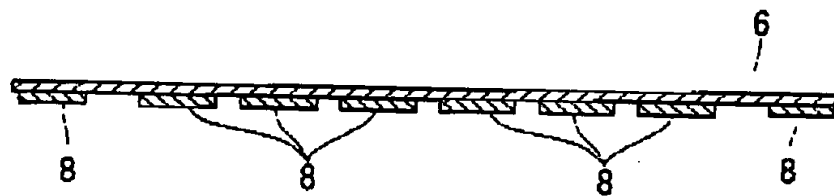
(a)



(b)

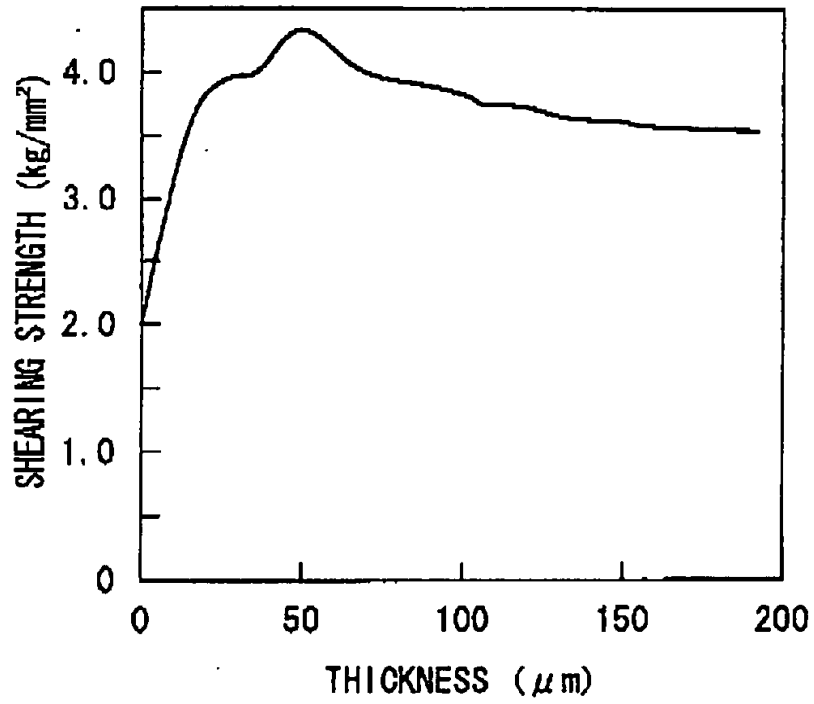


(c)



09817366 022201
FO2220 99271360

FIG. 4



FOU220" 99E27860

FIG. 5

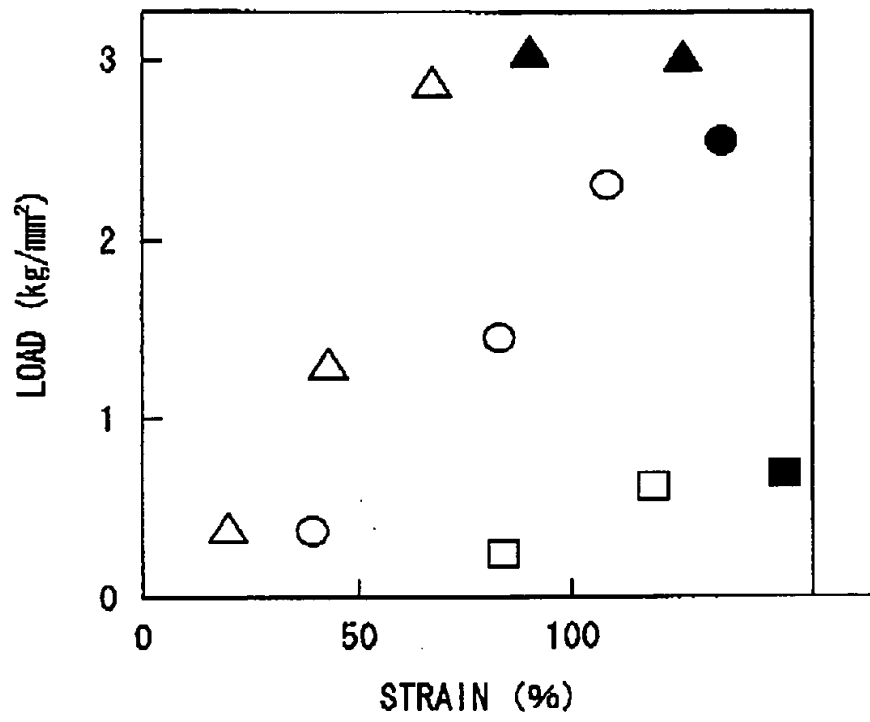


FIG. 6

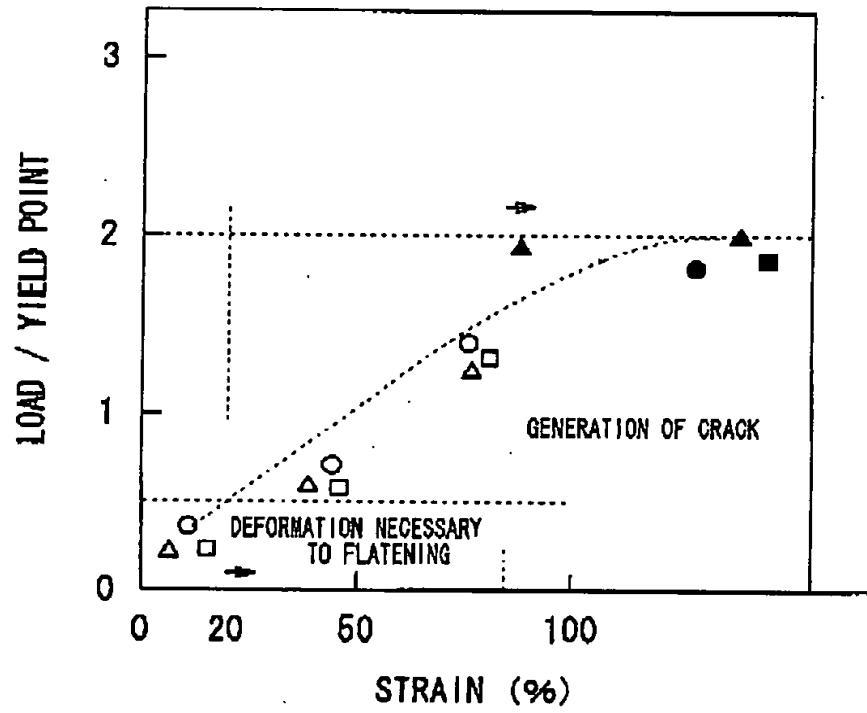
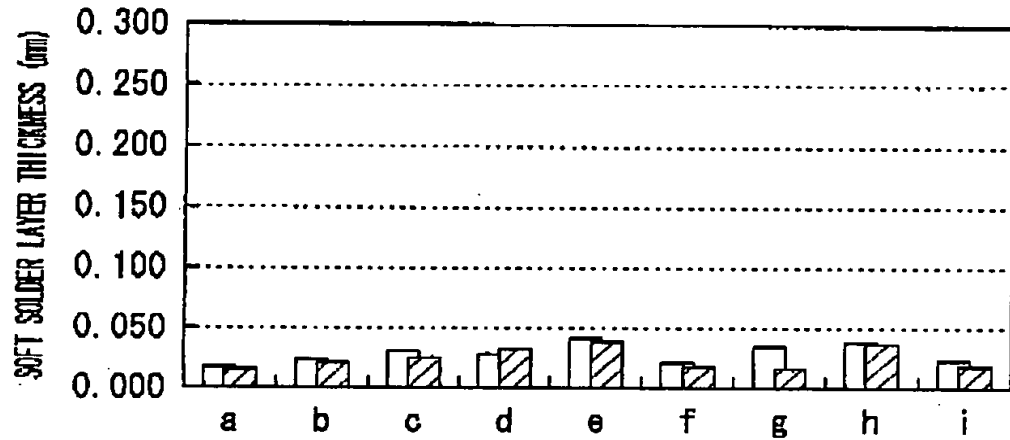


FIG. 7

(a) (HIGH PRESSURE DURING SOFT SOLDERING , WITHOUT COPPER POWER)



(b) (HIGH PRESSURE DURING SOFT SOLDERING , WITH COPPER POWER)

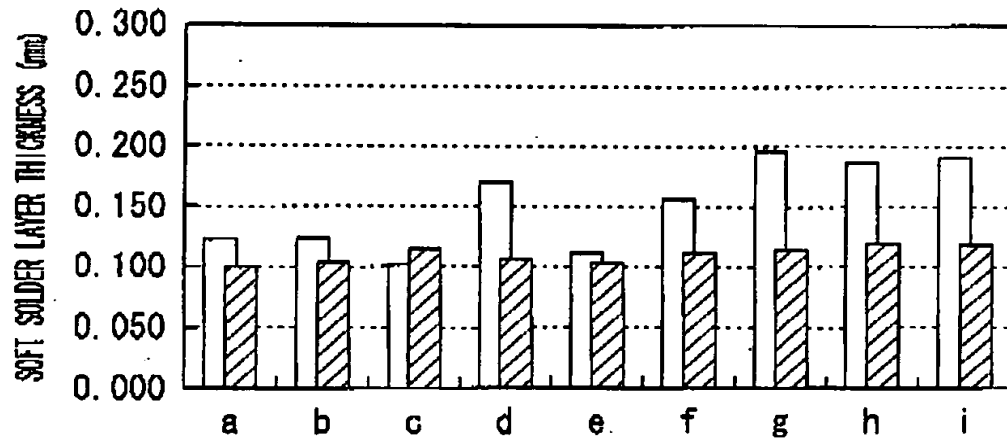
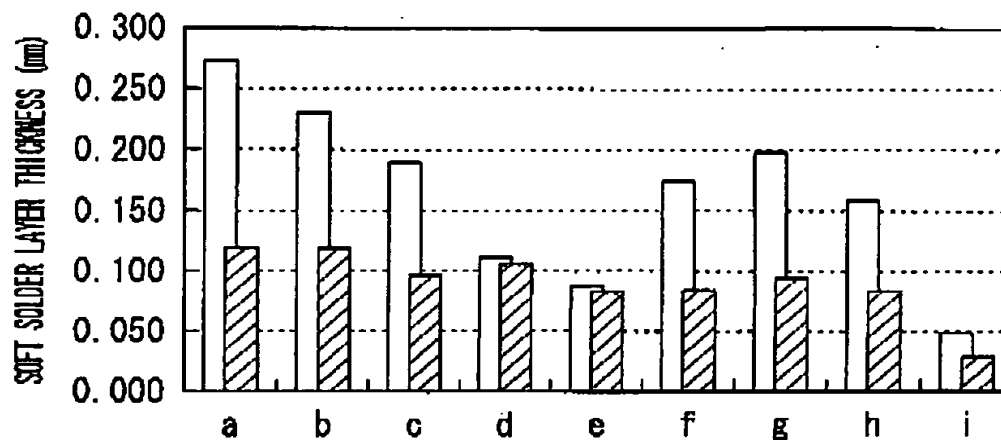


FIG. 8

(a) (LOW PRESSURE DURING SOFT SOLDERING , WITHOUT COPPER POWER)



(b) (LOW PRESSURE DURING SOFT SOLDERING , WITH COPPER POWER)

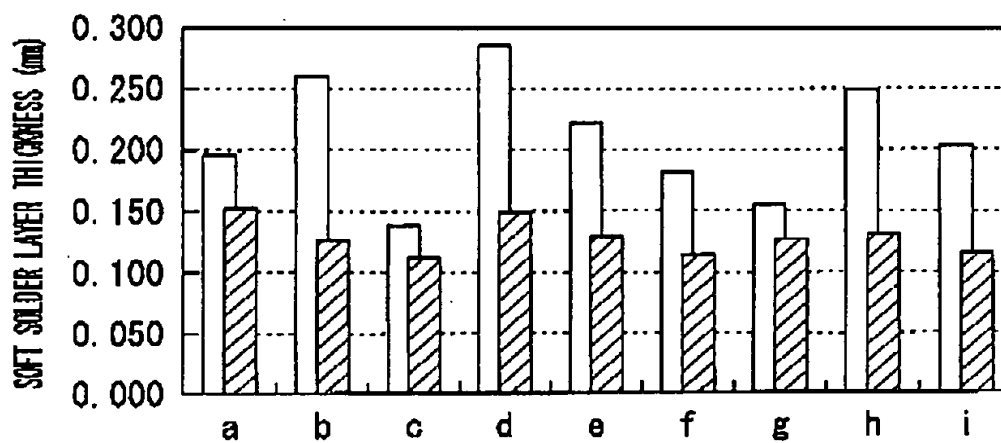


FIG. 9

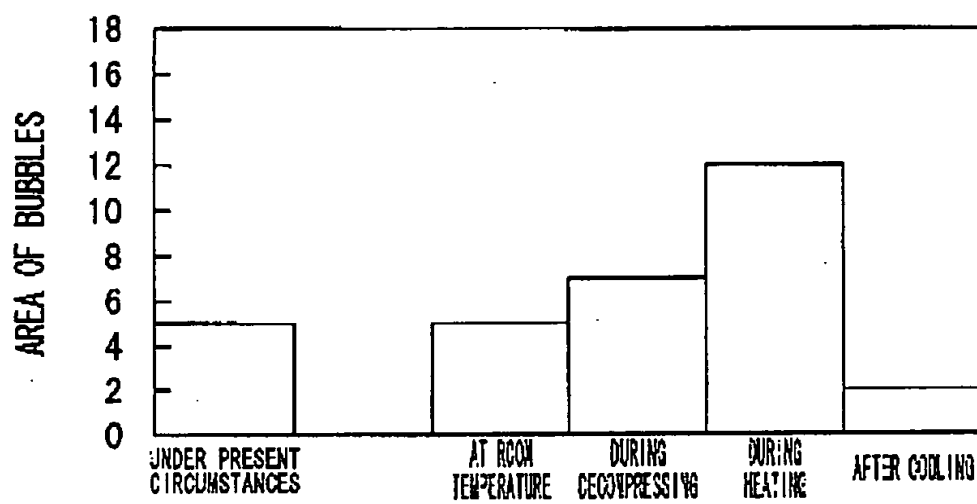
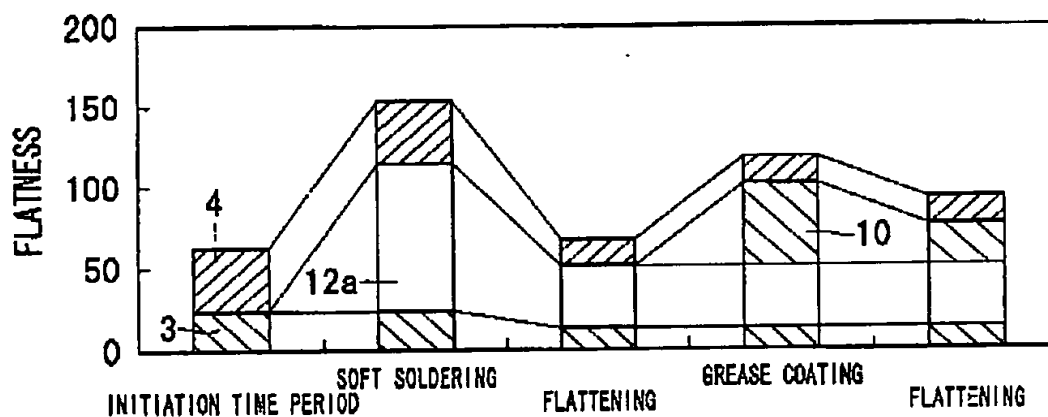


FIG. 11

(a) PRESENT INVENTION



(b) UNDER PRESENT CIRCUMSTANCES

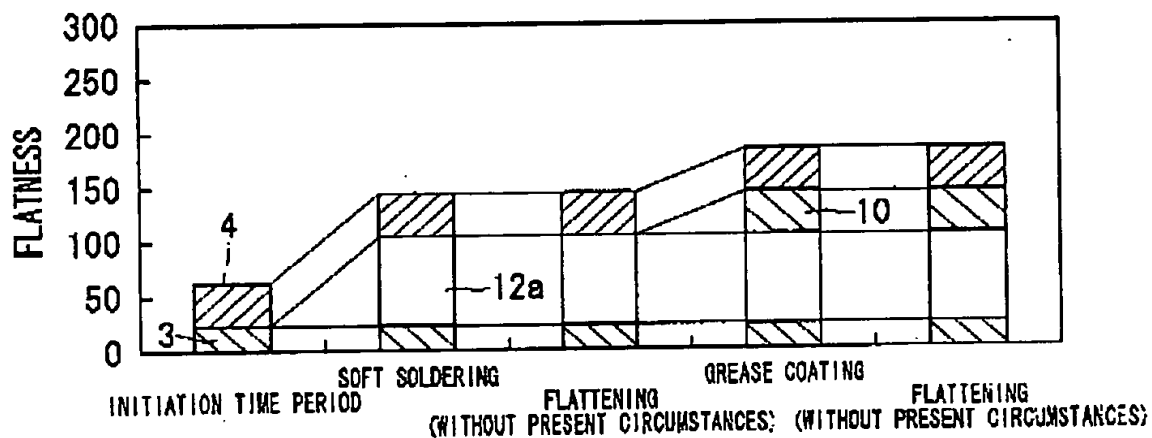


FIG. 12

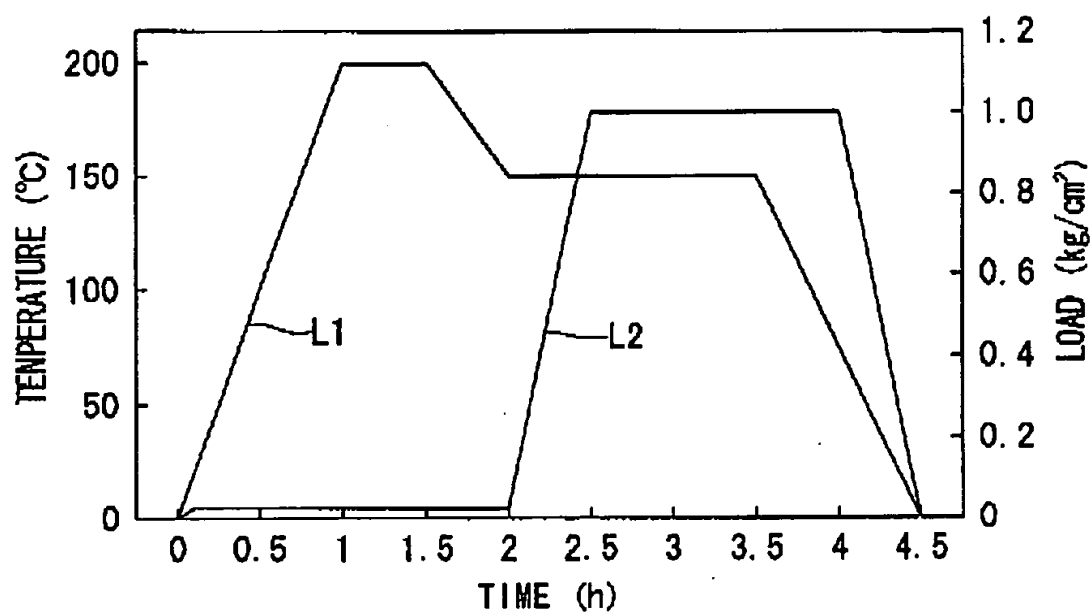


FIG. 13

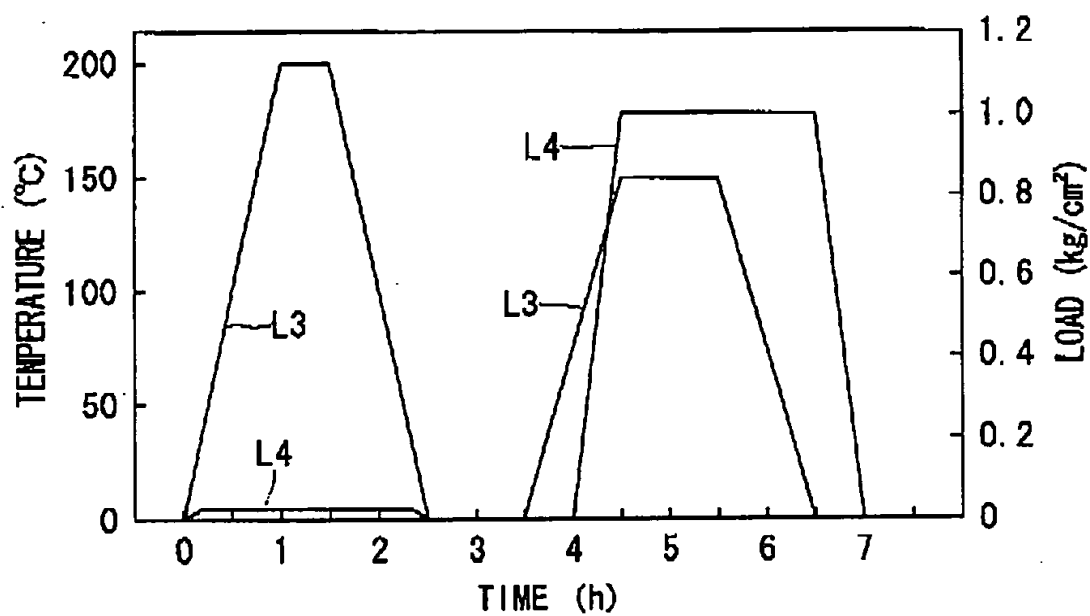


FIG. 14

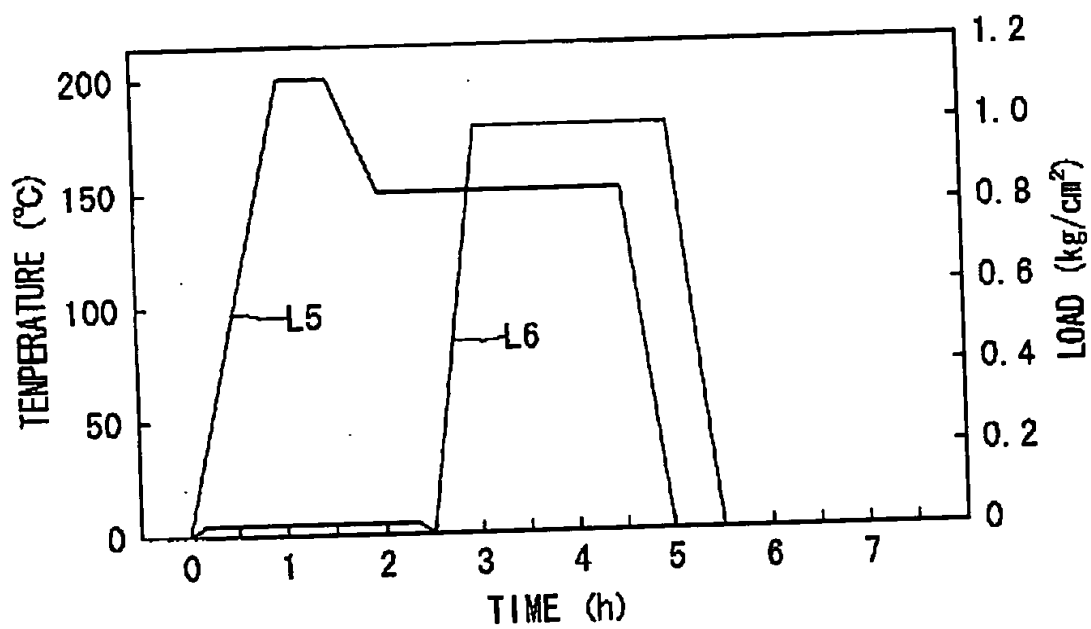


FIG. 15

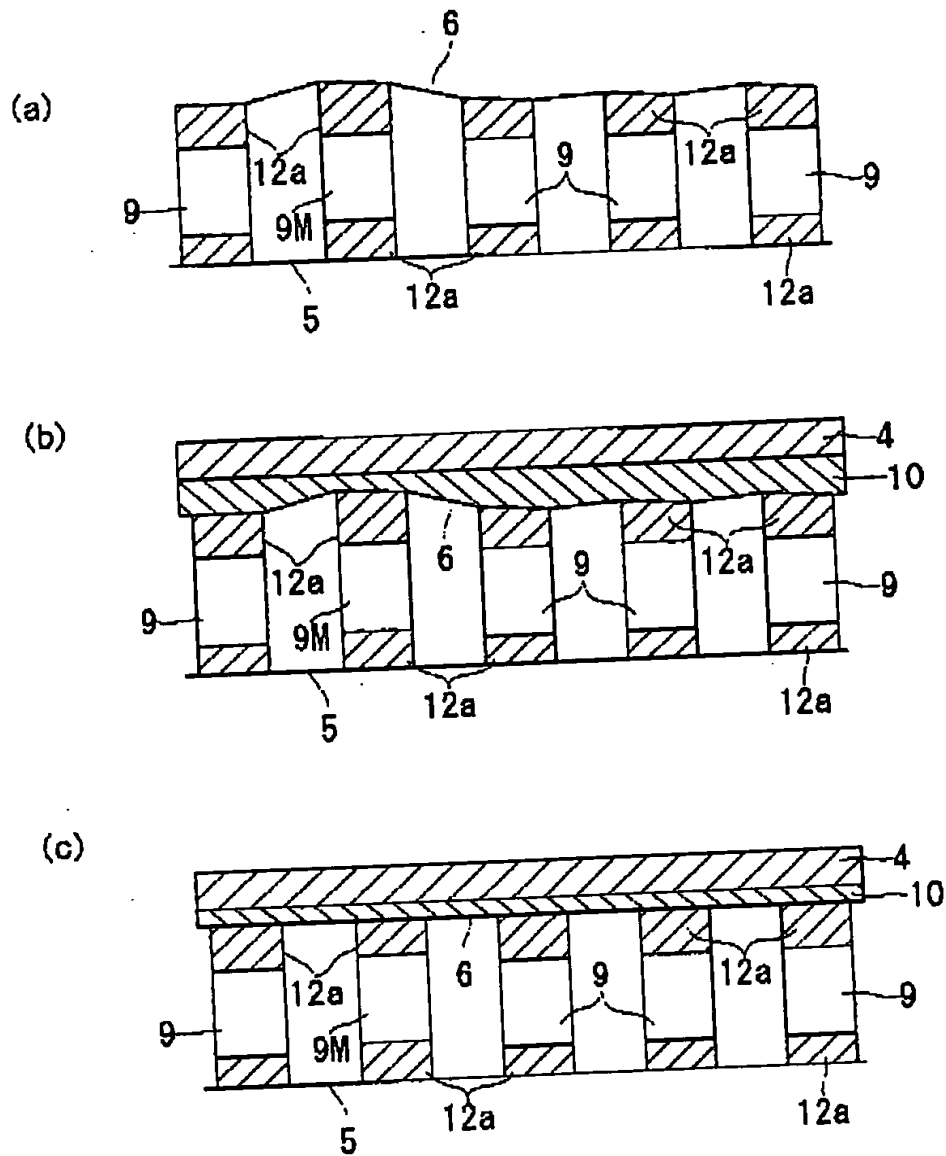
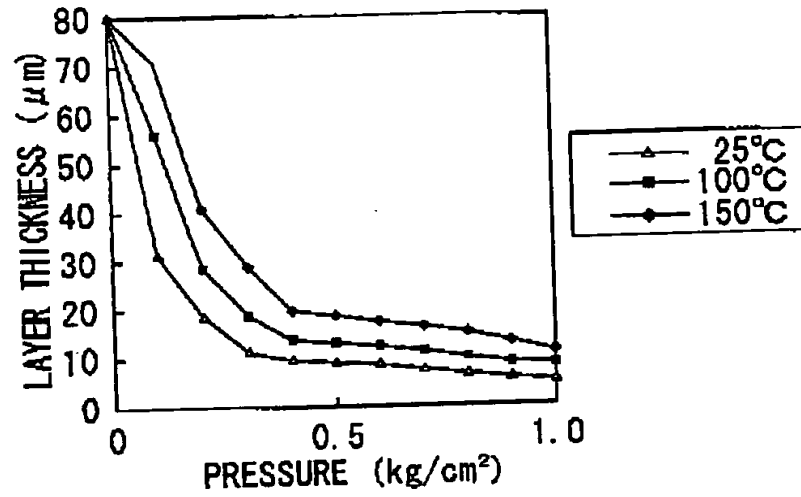
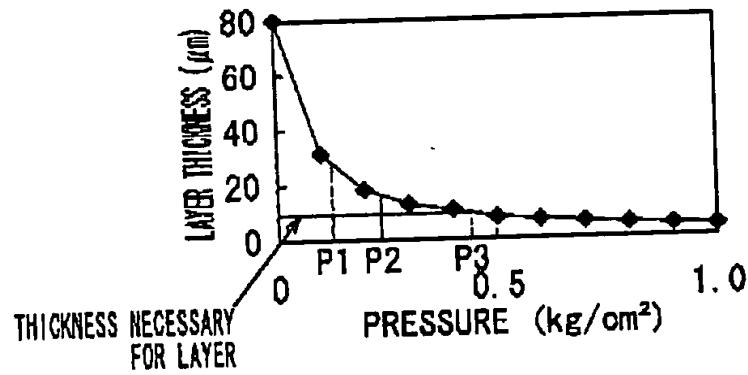


FIG. 16

(a)



(b)



(c)

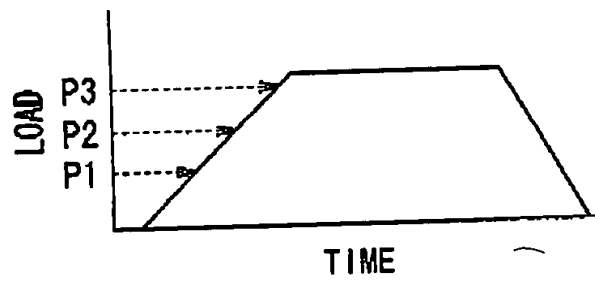
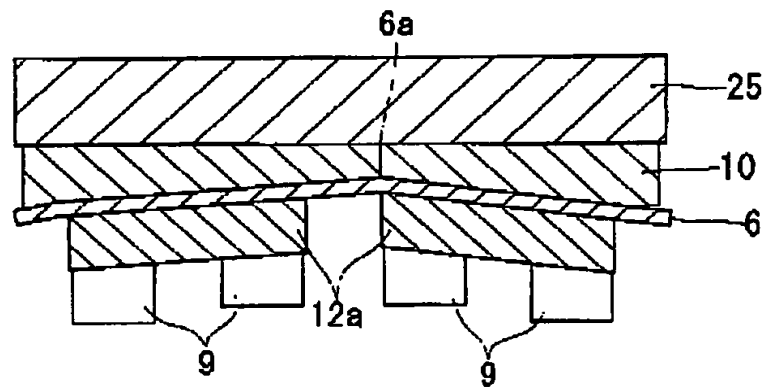
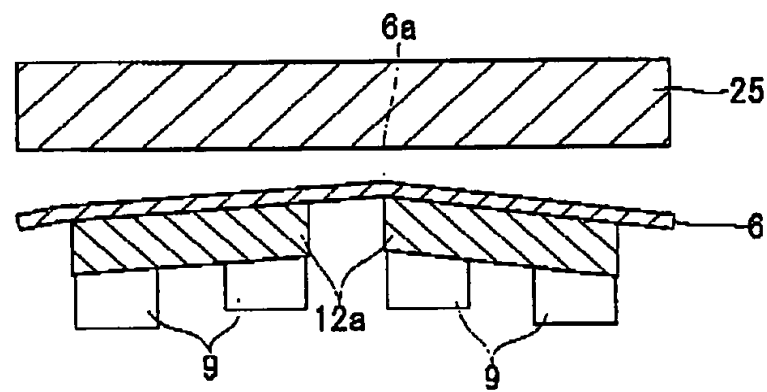


FIG. 17

(a)

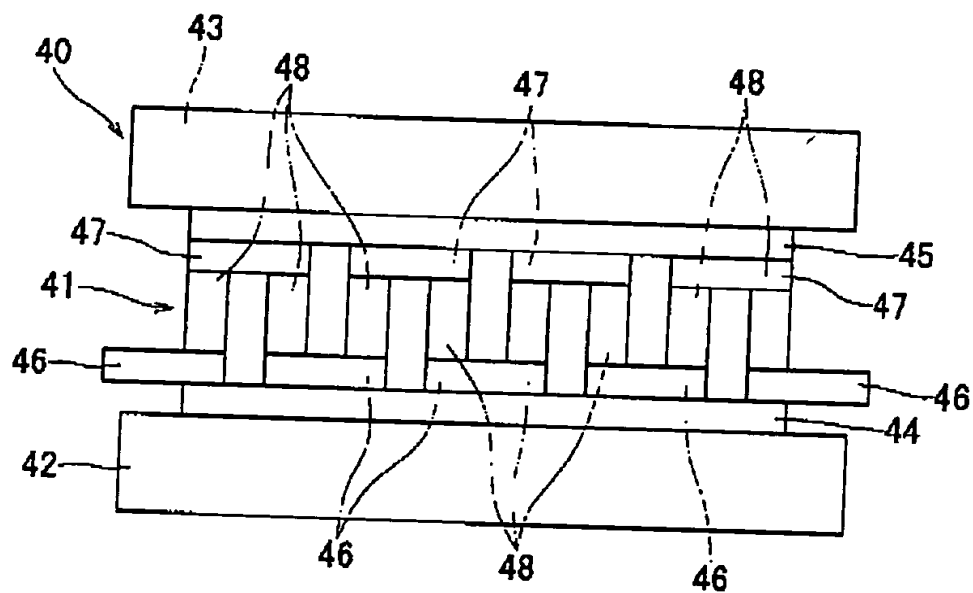


(b)



102220 9927860

FIG. 18



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FO2220-99E7860

FIG. 19

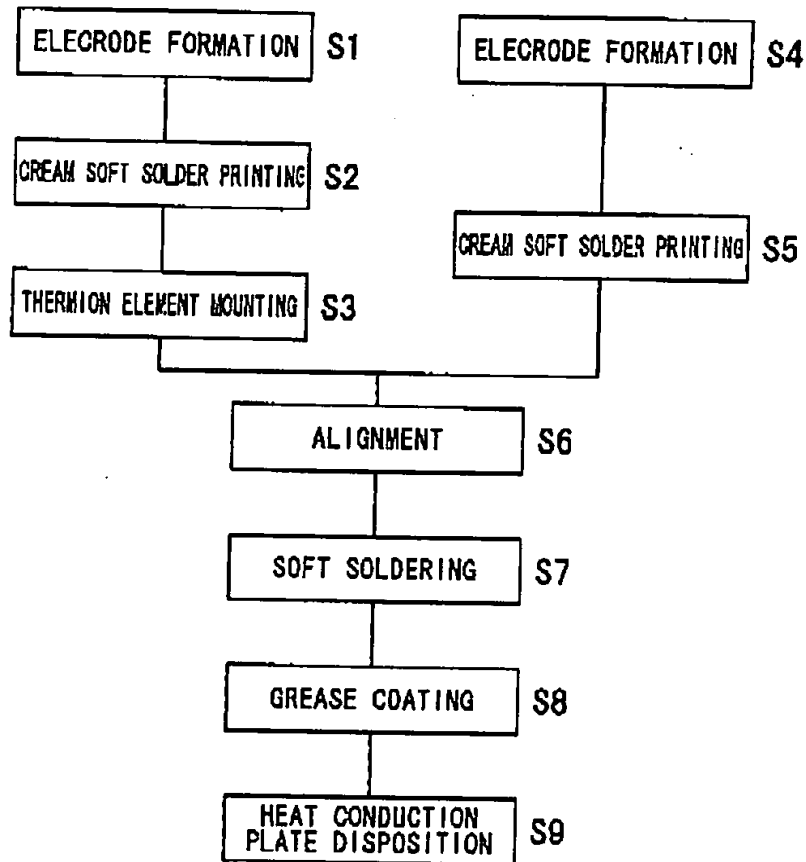


FIG. 19